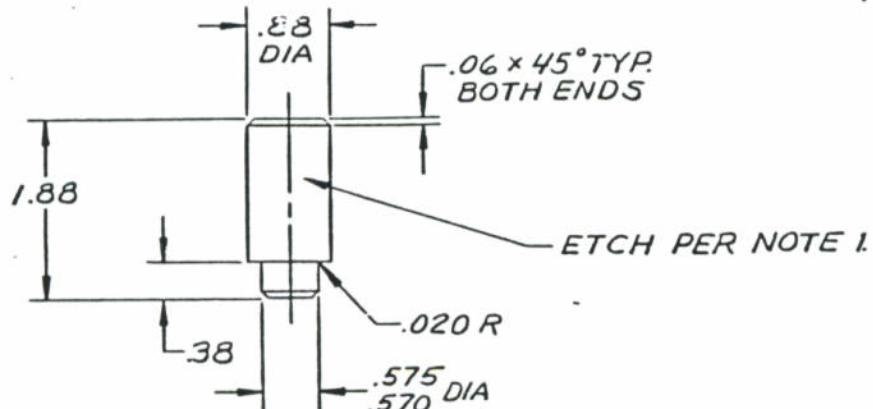


v

REVISIONS					
X	MICRO-FM'D	LTR	DESCRIPTION	DATE	APPROVED
			-	-	

SHOP COPY

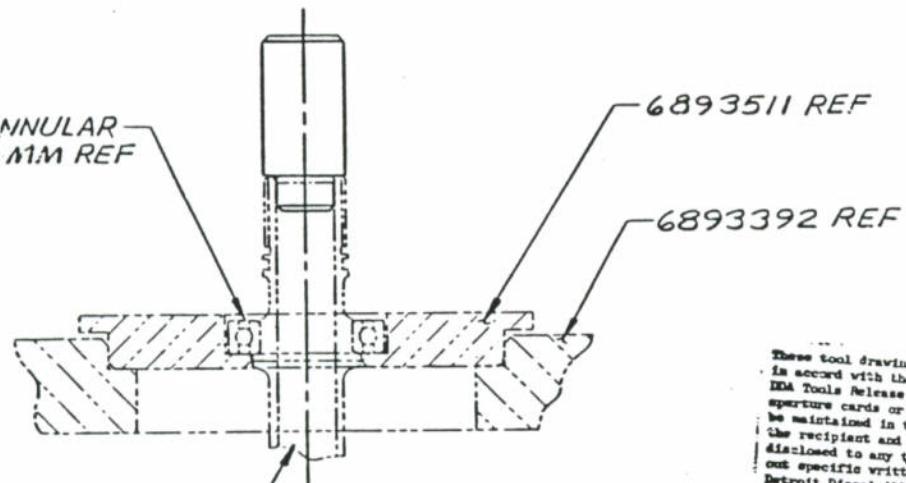


NOTES:

I. MARK AS SPECIFIED IN LOCATION SHOWN
WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE
TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.

2. ^{63/} FINISH ON ALL SURFACES UOS

**BEARING, BALL ANNULAR -
25MM X 42MM X 5MM REF**



**GEARSHIFT,
SPUR ADAPTER REF**

GEOMETRIC CHARACTERISTIC SYMBOLS			
□ PLATNESS	⊥ PERPENDICULARITY	(4) OR W/C (MAKE MAT. CONDITION)	
— STRAIGHTNESS	// PARALLELISM	(5) OR RFS (PREMISES)	
○ ROUNDNESS	∠ ANGULARITY	○ OF FEATURE SIZE	
○ CYLINDRICITY	○ RUNOUT	XXXXX BASIC DIM.	
○ PROFILE OF A LINE	○ TRUE POSITION	Ø DIAMETER	
○ PROFILE OF A SURFACE	○ COINCIDENCY	-A- DATUM IDENT.	
UNLESS OTHERWISE SPECIFIED:			
ALL TRUE POSITION TOLERANCES AND RELATED DATUMS MMC.			
ALL OTHER FORM AND POSITIONAL TOLERANCES AND RELATED DATUMS MIR.			
SEPARATE TRUE POSITION CALLOUTS MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCE.			
RUNOUTS ARE CIRCULAR.			

*USE ON ENGINE MODELS
250 SERIES*

BREAK SHARP EDGES .020 O.U.S.

UNLESS OTHERWISE SPECIFIED
TOL. ON ANGLES = 1°
TOL. ON 3 PLACE DECIMALS = .010
TOL. ON 2 PLACE DECIMALS = .02
MATERIAL
SAE 72(BRASS)
HEAT TREAT AND HARDNESS

HEAT TREAT AND HARDNESS

SURFACE TREAT. INSPECTION

DRAWING PRACTICE	
SURFACE TEXTURE	
SCREW THREADS	
GENERAL SPECIFICATIONS	
SPEC. SUMMARY	
 Detroit Diesel Allison Division of General Motors Corporation Indianapolis Operations	
TITLE	
DRIFT, SPUR ADAPTER- GEARSHAFT	
MODEL (FIRST USAGE)	
APPLICATION: SEE SEPARATE PARTS LIST	
SIZE	CODE IDENT
C	73342
SCALE	DWG. NO.
1/1	6893501
	SHEET